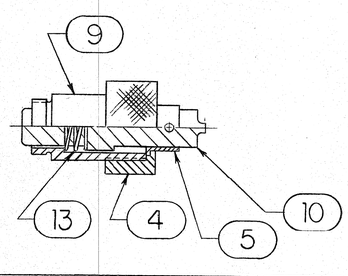
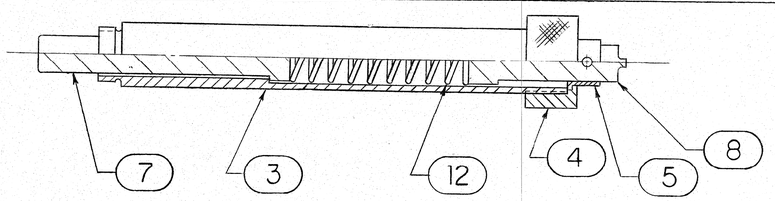
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	D	REPLACES REVISION C WITH CHANGE SEE 1985-48 NRN	12/27/85	DOM

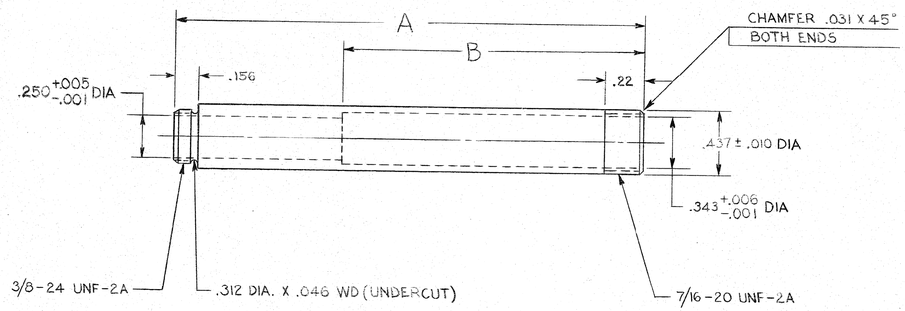


(2) ASSY



(1) ASSY

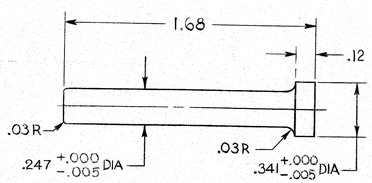
FIND NO.	A	B
3	3.156	2.00
9	.800	.575



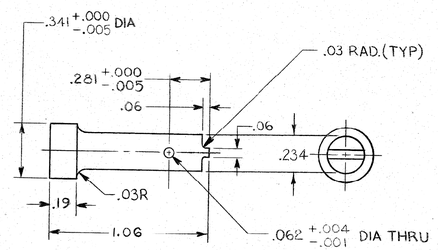
(3) (9)

NOTES:

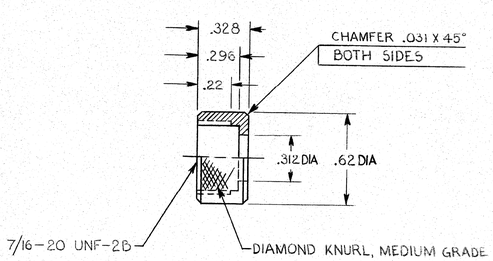
1. MATERIAL FOR (7) (8) & (10) SHALL BE DELRIN 500 (ACETAL RESIN), DUPONT, GARRET MILL BUILDING, BARLEY MILL PLAZA, WILMINGTON, DELAWARE 19898. EQUIV MATERIALS REQUIRE APPROVAL OF THE NAVAL AIR DEVELOPMENT CENTER(603).



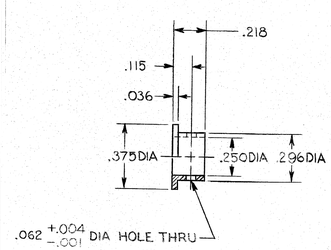
(7)



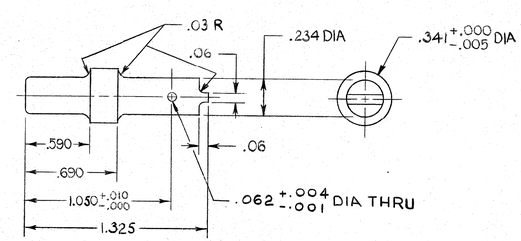
(8)



(4)



(5)



(10)

FIND. NO.	NEXT ASSY	QTY REQD	PART NO	DESCRIPTION	MATERIAL	MATERIAL SPECIFICATION	FINISH
13	CL204D3-21	1	MS24585-C157	SPRING			
12	-11	1	MS24585-C180	SPRING			
11							
10	-21	1	CL204D3 -20	PLUNGER			
9	-21	1	CL204D3 -19	BARREL			
8	-11	1	CL204D3-8	ROD			
7	-11	1	CL204D3-7	PLUNGER			
6							
5	-11 -21	1 EA	-4	BUSHING	AL ALLOY	QQ-A-225/6, T4	MIL-A-8625, TY1, CL1
4	-11 -21	1 EA	-3	CAP			
3	CL204D3-11 -21	1 EA	CL204D3 -2	BARREL	AL ALLOY	QQ-A-225/6, T4	MIL-A-8625, TY1, CL1
2			CL204D3-21	AN/URT-33 RADIO BEACON ACTUATOR INDICATOR ASSY			
1			CL204D3-11	AN/URT-33 RADIO BEACON ACTUATOR INDICATOR ASSY			

LIST OF MATERIALS

NEXT ASSY	USED ON

APPLICATION

INTERPRET DRAWING IAW MIL-STD-100

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES SHALL NOT BE CUMULATIVE
FRACTIONS ~ ANGLES ±0°30'
DECIMALS .X ~ .XX .01 .XXX .005

SURFACE TEXTURE IAW ANSI B46.1 √

REMOVE ALL BURRS, BREAK SHARP EDGES .005 -.015

NAVAL AIR DEVELOPMENT CENTER
AIRCRAFT AND CREW SYSTEMS TECHNOLOGY DIRECTORATE (603)
WARMINSTER, PA. 18974

		DATE
DRAFTSMAN	DAVID H NGUYEN	7-25-85
CHECKER	DJ DAVISON	11/4/85
SUPERVISOR	W Hellman	12/27/85
PROJECT ENGINEER	M Makhulkundi	12/27/85
SUPT	J Harding	1/2/86
APPROVED FOR NADC		DATE 23 Jan 86

NAVAL AIR DEVELOPMENT CENTER
WARMINSTER, PA. 18974 NADC

ACTUATOR INDICATOR ASSY
AN/URT-33 RADIO BEACON

SIZE	FSCM NO	NADC DWG NO	REV
D	80206 30003	NAVAIR CL204D3	D

SCALE AS NOTED SHEET 1 OF 1