

NOTES:

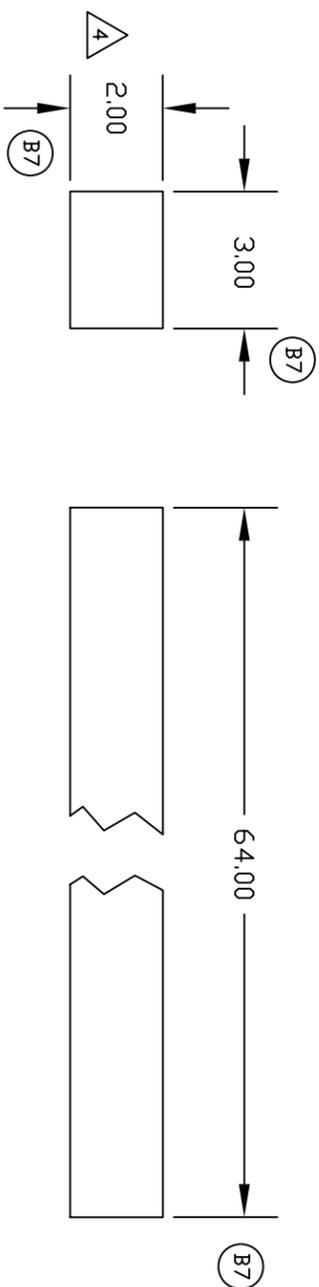
- ④ (B4) SPECS FOR POLYURETHANE FOAM ORDER:
OPEN CELL, FIRMNESS PSI 1.09 (25% DEFLECTION)
3-INCH THICKNESS, 6-FOOT LENGTH, AND 24 INCH WIDTH. (B3)

- 3. COMMERCIAL AND GOVERNMENT ENTITY CODE:
39428 MCMaster-CARR SUPPLY CO, ELMHURST, IL
(WEBSITE: WWW.MCMaster.COM) (B3)
25795 W W GRAINGER INC, LAKE FOREST, IL (B3)

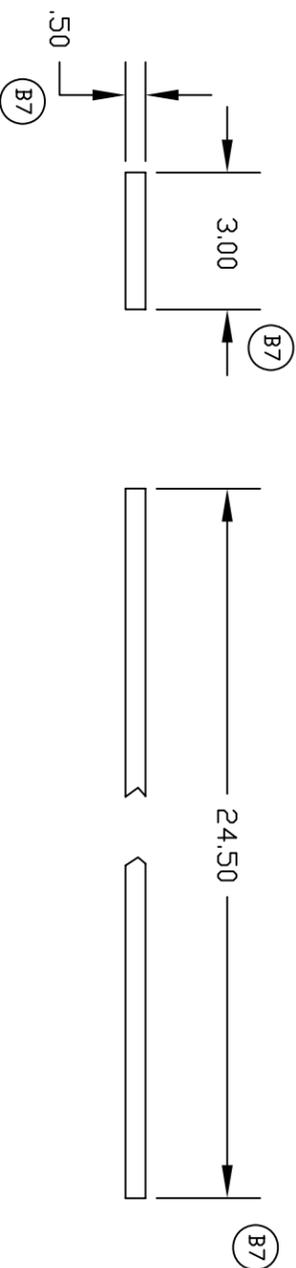
- ④ AIR CONDITIONER DIMENSIONS CAN CHANGE AS SOURCE OF SUPPLY MAY CHANGE. IF GAP BETWEEN AIR CONDITIONER AND SLEEVE REQUIRES ADDITIONAL FOAM TO SEAL, CUT FOAM TO FIT. MEASURE GAP THEN CUT FOAM GASKET WIDTH TO BE .38 INCHES LARGER THAN GAP. (B5)

5. INSTRUCTIONS TO INSTALL GASKETS:

- (A) REMOVE EXISTING AIR CONDITIONER FROM CAGE CODE 30003 PN 1339AS402-1 SLEEVE (FEDDERS).
- (B) ENSURE LOUVRES ON REAR GRILL OF SLEEVE DO NOT RESTRICT FULL AIR FLOW.
- (C) INSTALL REPLACEMENT AIR CONDITIONER (FIND NO 4) INTO SLEEVE AND CENTER TO CREATE EVEN GAP BETWEEN AIR CONDITIONER AND SLEEVE.
- (D) INSTALL -13 GASKET (FIND NO 2) UNDER FRONT BOTTOM EDGE OF AIR CONDITIONER BETWEEN SLEEVE AND AIR CONDITIONER.
- (E) INSTALL -15 GASKET (FIND NO 3) INTO TOP AND SIDE GAPS BETWEEN SLEEVE AND AIR CONDITIONER. FOR SMALLER-SIZE REPLACEMENT AIR CONDITIONERS, CUT LARGER PIECE OF FOAM (MADE FROM CAGE CODE 39428, PN 85735K86) NECESSARY TO FILL GAP. (B5)



-15 GASKET (B4)



-13 GASKET (B2)

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
B	(1) PART CHANGED. (2) -11 SPACER DELETED. (3) NOTE CHANGED. (4) NOTE DELETED. (5) NOTE ADDED. (6) TITLE CHANGED. (7) DIMENSION CHANGED. REVISED AND PARTIALLY REDRAWN BY L. BURMAN	2007-10-30	RA VITAM

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

FIND NO	QTY	REQD	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	NOTE OR REMARKS
5						
4			REF 25795	4CE78	AIR CONDITIONER	NSN: 4120-01-271-0753 (B1)
3				-15	GASKET	CAGE CODE 39428 PN 85735K86 (B2)
2				-13	GASKET	CAGE CODE 39428 PN 85735K86 (B2)
1				-1	AIR CONDITIONER SLEEVE GASKETS INSTL	

PARTS LIST

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DECIMALS TOLERANCES ANGULAR ± XXX±.03 XXX±.010 DO NOT SCALE DRAWING.	DRAWN BY L.A.B. CHECKER AST ENGINEER L. BURMAN	DATE 1999-07-20 1993-10-14	FLEET READINESS CENTER SOUTHWEST US NAVAL AIR STATION NORTH ISLAND SAN DIEGO CALIFORNIA
INTERPRET DRAWING PER ASME Y14.100 REMOVE ALL BURS AND SHARP EDGES. NEXT ASSEMBLY	APPROVAL A. TUNGCAB CUSTOMER R.A. ELAND	SIZE ID 91145	TITLE AIR CONDITIONER (B5) SLEEVE GASKETS INSTL
MOBILE FACILITY		SCALE 1/2	DWG NO MFG157